

ABSTRACT

A method of making a removable refrigerator storage assembly is provided. The method includes feeding a polymeric or metal material into an extruder and directing the material through
5 a die having an aperture with a first and second leg formed therein, thereby forming an intermediate shelf extrusion. The intermediate shelf extrusion is cut into a predetermined length to form the shelf extrusion having a bottom wall integrally formed with a side wall. The shelf extrusion is painted or plated to a specific finish. The method also encompasses attaching to
10 both ends of the shelf extrusion end walls having brackets formed thereon for removably engaging supports formed on the door of a refrigerator.